

## Synthetic Compressor Oil

| Product   | Kin.<br>Viscosity<br>cSt at 40 °C                      | VI<br>Min.                      | Pour Point<br>°C, Max.                         | Flash Point<br>COC, °C,<br>Min. | Description / Application  |
|---|--|---------------------------------|--|---------------------------------|--|
| Servosynco 270  | 260 – 280  | 200                             | (-) 3  | 220                             | Servosynco 270 is a PAG based<br>synthetic compressor oil having high<br>viscosity index and natural anti-wear<br>properties. Servosynco 270 is intended<br>to be used in once through lubrication<br>of cylinders of compressors handling<br>petrochemicals such as polyethylene<br>with operating pressure of 4000 bar in<br>the hyper stage compressor.   |
| Servosynco E 32<br>Servosynco E 46<br>Servosynco E 68<br>Servosynco E 100<br>Servosynco E 150 | 29 - 35<br>42 - 50<br>62 - 74<br>90 - 110<br>135 - 165 | 130<br>142<br>150<br>153<br>158 | (-) 42<br>(-) 45<br>(-) 42<br>(-) 39<br>(-) 30 | 210<br>210<br>210<br>210<br>210 | Servosynco E oils are specially<br>designed PAO based synthetic, long<br>drain compressor oils for high<br>pressures air compressors. They<br>provide excellent lubricity and low oil<br>consumption rate. Due to lower pour<br>point, these oils offer scope for use at<br>lower ambient temperatures with easy<br>startability. Moreover, due to higher<br>flash point and auto ignition<br>temperature compared with<br>conventional petroleum oils,<br>Servosynco E Oils enhance safety<br>factor.               |
| Servosynco DE 32<br>Servosynco DE 68<br>Servosynco DE 100<br>Servosynco DE 150                | 29 – 35<br>62 – 74<br>90 – 110<br>135 – 165            | 121<br>67<br>57<br>67           | (-) 39<br>(-) 21<br>(-) 21<br>(-) 18           | 230<br>230<br>230<br>230        | These are Diester based synthetic<br>compressor oils, recommended for<br>single and multi-stage air compressors<br>and once through cylinder lubrication.<br>These are particularly effective for<br>continuous high temperature<br>applications with discharge<br>temperature upto 200°C with minimum<br>deposit formulation. They have built-in<br>detergency properties which results in<br>longer lasting air compressor parts and<br>reduced oil separator varnishing and<br>sticking of air compressor valves. |
| Servosynco PE 32<br>Servosynco PE 46<br>Servosynco PE 68                                      | 29 – 25<br>42 – 50<br>62 - 74                          | 130<br>115<br>105               | (-) 48<br>(-) 39<br>(-) 33                     | 246<br>252<br>254               | These are Polyol ester based fully<br>synthetic compressor oils designed to<br>lubricate reciprocating air compressors<br>working under severe operating<br>conditions, air discharge temperature<br>exceeding 200°C and rotary<br>compressors. These oils possess<br>superior oxidation stability, reduced  |

|   |   |                          |                                      |                          | carbon deposits tendency, high flash<br>point and low volatility.  |
|---|---|--------------------------|--------------------------------------|--------------------------|--|
| Servosynco AN 32<br>Servosynco AN 46<br>Servosynco AN 68<br>Servosynco AN 100 | 29 – 25<br>42 – 50<br>62 – 74<br>90 - 110     | 130<br>140<br>145<br>150 | (-) 42<br>(-) 42<br>(-) 39<br>(-) 36 | 220<br>220<br>230<br>230 | Servosynco AN Oils are formulated by<br>a synthetic blend of PAO and Alkylated<br>Naphthalenes. These products provide<br>improved thermal and oxidation<br>stability compared to PAO based<br>compressor oils.  |
| Servocryo SHC 32  | 29 – 35                                       | 130                      | (-) 54                               | 220                      | Servocryo SHC 32 is fully synthetic<br>compressor oil specially developed for<br>application in aluminium industry have<br>inherent high viscosity index, excellent<br>low temperature fluidity and high<br>thermal and oxidation stability.<br>Provides excellent performance in<br>applications such as billet casting in<br>Aluminium Industry. |
| Servocress 68<br>Servocress 100<br>Servocress 150<br>Servocress 220           | 64 – 74<br>90 – 110<br>135 – 165<br>198 - 242 | 210<br>210<br>220<br>220 | (-) 36<br>(-) 36<br>(-) 36<br>(-) 36 | 215<br>215<br>215<br>220 | Servocress oils are fully synthetic<br>compressor oils for lubrication of LPG<br>& other hydrocarbon gas compressors<br>working under sub-zero temperature.<br>These oils possess high viscosity<br>index and anti-wear properties. These<br>products have special capability to<br>resist dilution with hydrocarbon gases.                        |